

Position 1m ²	<p>Delivery and mounting of durlum expanded metal panels of the S4-RHOMBOS system. A frame is butt welded onto the cut-to-size expanded metal panels. In this manner, exact fitting parts are produced that are hung form-fitting and tension-free by means of a special suspension system [separate position]. Demounting without tools is ensured. Tolerances and quality requirement according to the durlum standard. Material: Steel Mesh length: mm Mesh width: mm Web width: mm Web thickness: mm Exp. metal thickness: mm Surface: Optional according to RAL, colour Coat thickness: Approx. 60µm Sound absorption: By means of special durlum acoustic fleece or other materials. Colour: black Dimensions: Length mm Width mm</p> <p>€/m²</p>
Position 2		<p>Set-up costs depending on format, design and call-up.</p> <p>€</p>
Position 3m ²	<p>Delivery and mounting of a durlum S4-RHOMBOS system suspension system consisting of U 1040 pre-drilled primary angles as the lateral grid which are hung compression-resistant from the bare ceiling with Nonius lower and upper parts or with threaded rods using officially approved mounting plugs. The primary angles are to be connected [screwed together] by means of U 1041 primary angle connectors at the lengthwise joints. The spacing of the primary angle carriers is according to DIN EN 13964, must be designed in accordance with the mounting instructions and must be defined and verified by the contractor. On the primary angles, U 1005 A Z-shaped hook-on carriers are screwed on as longitudinal profiles with M6 screws [secured against loosening]. The longitudinal connection of the Z-shaped hook-on carriers takes place via the U 401 carrier connector. On the wall, the connection of the primary angles as well as the support profiles takes place by means of the U 1042 wall bracket. The spacing of the Z-shaped support profiles is exactly matched to the spacing of the hang-in side of the expanded metal panels so that the panels lie tension free in the system. Care is to be taken to achieve proper horizontal mounting and alignment. Only constructions may be used that have been approved by the manufacturer of the expanded metal panels. All parts are of galvanised steel sheet metal.</p> <p>€/m²</p>
Position 4running m	<p>Delivery and mounting of durlum wall connection profiles of aluminium. Material thickness: 1.5mm Surface: Optionally according to RAL, colour Profile form: According to durlum edge bracket without shadow gap 25/25mm or according to durlum step-edge angle 25/20/20/25mm</p> <p>€/running m</p>
Position 5running m	<p>Delivery and mounting of durlum wall connection profiles made of steel. Material thickness: 0.75mm Surface: optionally according to RAL, colour Profile form: accord. to durlum wall connection profile U 1058 K with U-clamp spring U 1065 K</p> <p>€/running m</p>
Position 6running m	<p>Delivery and mounting of durlum wall connection profiles made of steel. Material thickness: 0.60mm Surface: optionally according to RAL, colour Profile form: accord. to durlum clamping wall bracket U 1071 with holding-down spring U 1072</p> <p>€/running m</p>